# HSB-1 Laboratory Heat Sealer



LABORATORY HEAT SEALER FOR STANDARD DETERMINATION OF HEAT SEAL THRESHOLD. PRODUCES SEALS 5 TO 25MM WIDE AND UP TO 300MM LONG.



#### **Benefits:**

- Choose heat sealing bar configuration, either single (upper) or dual (upper & lower, meets ASTM F2029)
- User can easily change sealing bar for various surface areas or surface finishes
- Accurate and repeatable seals due to precision ground sealing faces and jaw guidance system
- Versatile applications for flexible materials, blister packs and pots
- Low Maintenance 12 months between calibrations

#### Features:

- Pressure calibration of standard surface area jaw face
- Temperature, pressure & dwell timer digital controllers
- Jaws constructed in aluminium and silicon with precision ground faces
- Range of jaw face surfaces including Matched Crimp and Teflon Coating



Sealing Bars - Flat Metal, Rubber, and Crimp, with or without Teflon Coating.



RDM Test Equipment Unit 39 Golds Nurseries Bus. Park Jenkins Drive, ELSENHAM Hertfordshire, CM22 6JX, UK





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## **Specification**

**Seal Width** 300 mm max. (Option to extend to 350mm)

Temperature Control Range: Ambient to 300°C, Accuracy: +/- 0.5%, Operating Accuracy: +/-2°C. Single (Upper) sealing jaw temperature control, or Dual

(Upper & Lower) sealing jaw temperature control

**Pressure** Range: 0 to 100psi (6.8bar, 689Kpa), via dial pressure gauge,

pressure control via precision regulator. Operating Accuracy +/-

10%, Repeatability +/- 5psi.

Supply via clean and dry compressed airline or bottled air/nitrogen

at 90 to 100psi

**Dwell Time** Range: 0.1 to 99.9 sec., Resolution 0.01 sec

Jaw Guidance

System

Quick release mechanism for simple jaw changeover.

**Sealing Jaws** Standard flat jaws 25mm x 300mm, constructed in aluminium with

precision ground face. Lower sealing jaw with precision ground

silicone rubber face. (See options below)

**Environment** 5-50°C ambient operating temperature,

RH 75% max (non-condensing)

**Power** 240V AC 50/60 Hz (110V AC voltage available

on request)

## **Options**

- Single (Upper) sealing jaw temperature control or Dual (Upper & Lower) sealing jaw temperature control
- Sealing jaw dimension/profile as required (inc. Matched crimp 120° x 1.8mm pitch)
- Stainless Steel sealing jaws
- Teflon Coated Tape or Teflon Coated Jaws
- Footswitch
- PVC Dust Cover
- Alarm package for temperature High/Low, selectable
- Cold seal system
- Digital thermometer with s/s band probe to check jaw temperature (see image)





ASSURED QUALITY
TESTING SOLUTIONS



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